



**PIR.SA.FA.** is an historic Italian company which produces and sells accessories for shirts, clothing and leather goods. It also carries out the moulding, processing and cutting of plastic materials and PVC.

Thanks to the equipment for hot and pad printing, the **PIR.SA.FA.** guarantees a customization service on their products.

Professionalism, seriousness and co competence of the company are the result of experience of three generations that are been passed down since 1958.

From the 80s onwards, **PIR.SA.FA.** strengthened its image, expanding business to the international market, especially with plastic sizemarkers for hangers.

## Machinery



The press machines for **plastic injection moulding** vary from 80 tonne hydraulic models (NB 80) to fully electric 250 tonne versions (VE 90 NEGRI & BOSSI / FANUC 100/ FANUC 150/ FANUC 180/ FANUC 250)

for latest-generation, high precision and clean moulding.

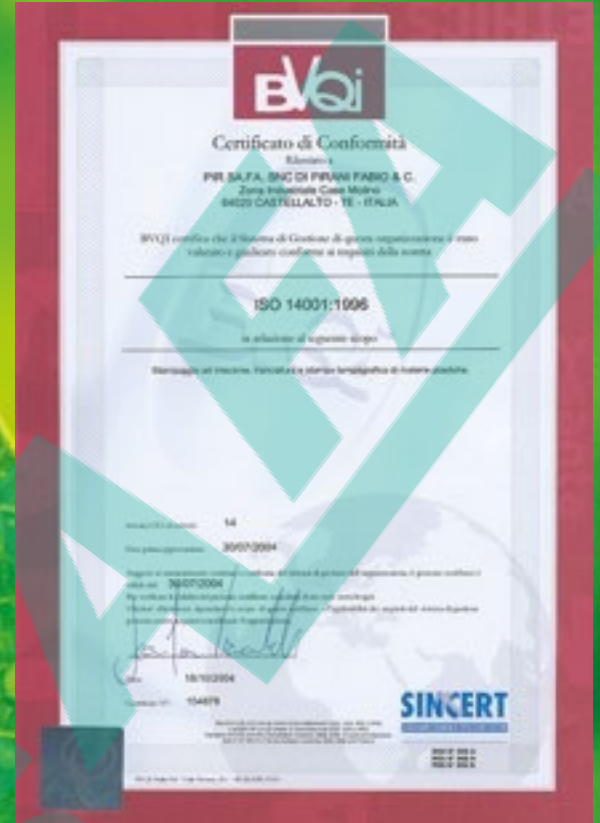
PIR.SA.FA. can produce moulds from scratch (from both drawings and samples) in partnership with highly qualified mould designers.

All the moulds have been made with hardened dies and mould bases treated with magnetite to eliminate the use of lubricants and protective substances to obtain a long-lasting mould with an extended life cycle. The **cutting or cold moulding** department consists of three eccentric presses 25 / 45 / 65 tonnes, which can handle all small and medium-size jobs.





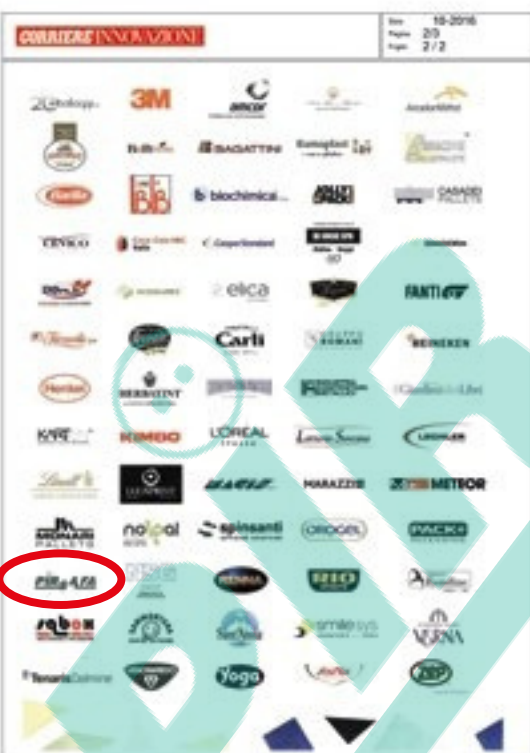
## Certifications



The company is delighted to have obtained certification for environment management from BVQI during 2004.

This result is part of the continuous improvement programme of the services offered by the company, focused on the fulfilling the needs and expectations of its customers and suppliers.

In particular, the company has set up and developed an environmental management system in compliance with the **UNI EN ISO 14001 standard**, which takes into account the legal requirements regarding the environment.



#### Segnataglie di plastica per grucce

GRUCCE / 2014

ALTRI SETTORI

Plastica

La Pilsa S.r.l. è una società che produce accessori in plastica per camiceria, abbigliamento e pelletteria. Nel 2014 l'azienda ha innovato il processo di produzione delle segnataglie in plastica per grucce, con la sostituzione della pressa ad iniezione e dello stampo a 96 cavità con una pressa elettrica e stampo a 558 cavità. Con il nuovo sistema si ottiene un risparmio energetico del 77% e una riduzione degli scarti pari al 58%. Le nuove segnataglie pesano il 22% in meno e occupano un minor volume; di conseguenza anche la logistica è stata migliorata, con un aumento di colli per pallet del 33%.

#### LEVE DI PREVENZIONE

Risparmio di materia prima

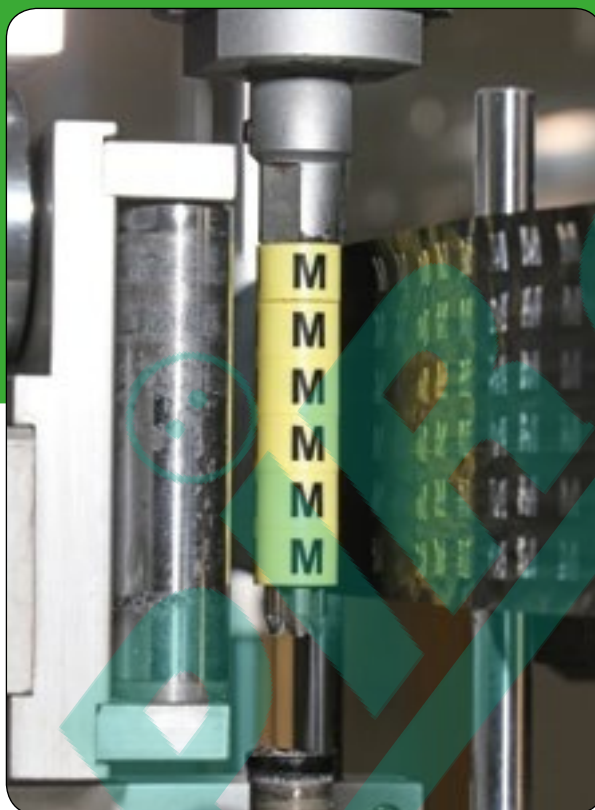
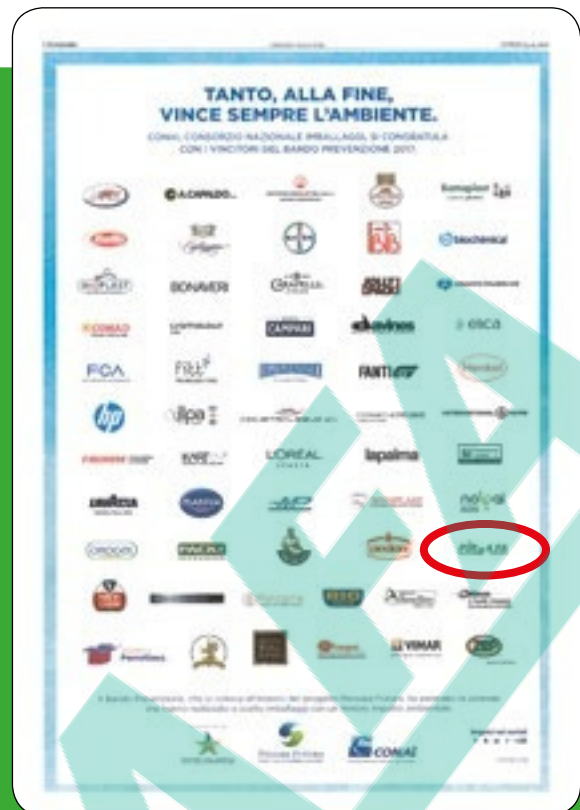
Ottimizzazione della logistica

Ottimizzazione processi produttivi

#### RISULTATI

L'analisi dell'intervento evidenzia una riduzione delle emissioni di gas serra (CO<sub>2</sub>e) e dei consumi di risorse (GER e H2O) lungo l'intero ciclo di vita ed in particolare nella fase di estrazione e lavorazione delle materie prime, nella produzione dell'imballaggio e nel trasporto in uscita dello stabilimento.







PIR.SA.FA. holds 3 patents / utility models:

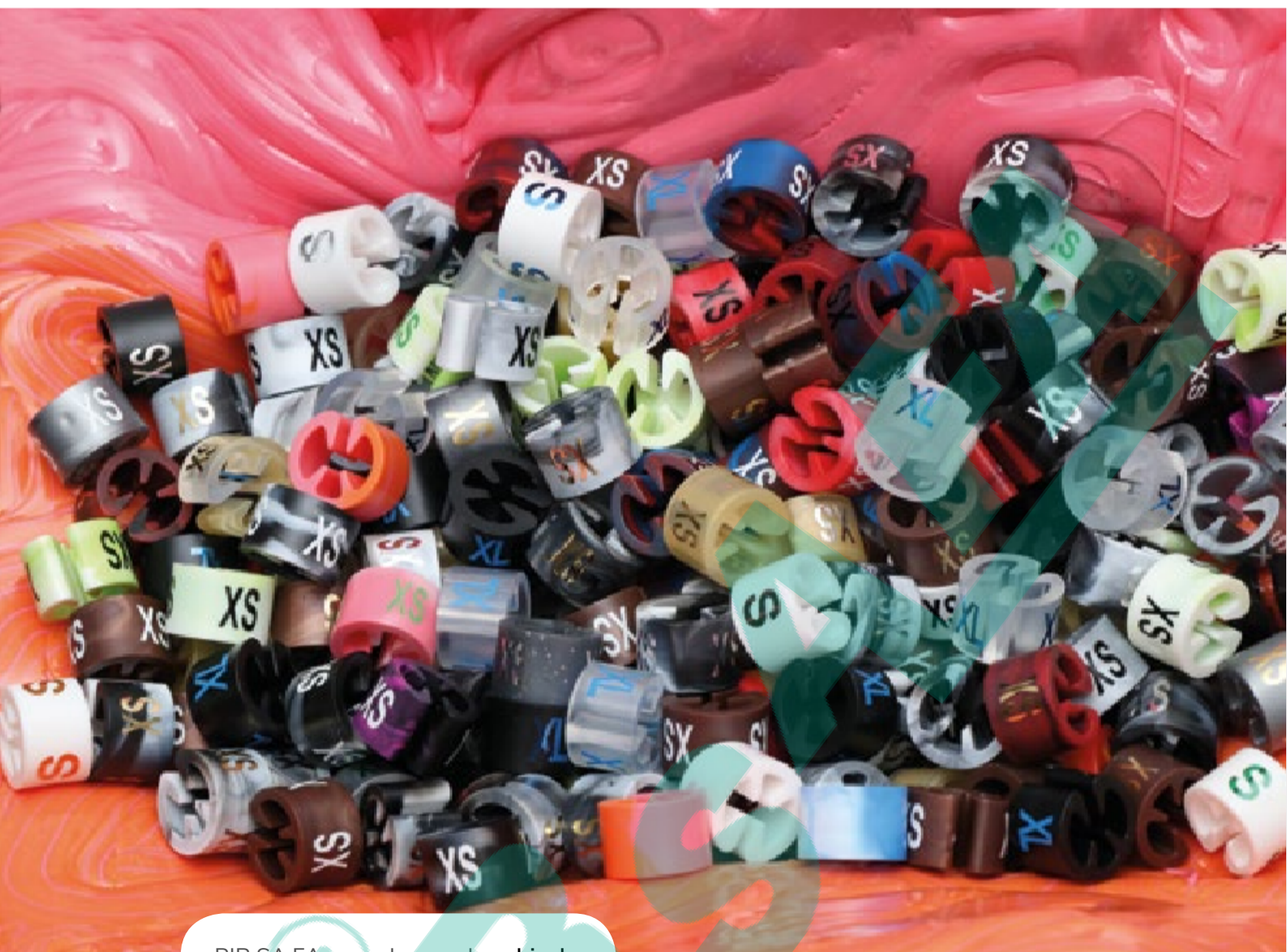
1. **Folding hanger** for shirts with an ergonomic shape, designed as both a travel item and for hanging out shirts to dry with having to iron them.
2. **Crossover clips** for clothing or stationery shops; a totally eco-friendly and recyclable article, designed to replace the metal version which could corrode and stain shirts.



## Sizemarkers



The standard sizemarkers for hangers are available in traditional or recycled plastic, in 80 colors and with pad or hot printing. Thanks to our technology, is possible to customize them either with color or with logos.



PIR.SA.FA. can also produce **bicolor** sizemarkers for hangers. Combining two different colors, each sizemarker will be different since the mixing happens randomly, so there may also be full colored pieces.

# Sizemarkers' colors

SIZE	ITALIAN COLOR	FOREIGN COLOR	NORMA "DELUBAC"
NUMERICAL SERIES			
0	RED 4016		
0\0	WHITE 0102		BEIGE 452/C
0/00			
0/1			
0/3	BEIGE 452/C*		
1	YELLOW 100/C	GREEN 348/C*	
		DARK GREEN 58059* (f)	
1/3			
2	BROWN 4625/C*	GREEN 373/C	
2/3			
2/4			
3	LIGHT PINK 1520	ORANGE 137/C	
3/4			
3/6		LIGHT BLUE 284/C*	LIGHT BLUE 297/C*
4	WHITE 0102	PINK 169/C	
		PINK 176/C (f)	
4/5	YELLOW* U		
5	LIGHT GREEN 5110	GREY 10/C*	
		GREY 430/C*(f)	
5/6			
6	RED 4016	YELLOW 100/C	
		BORDEAUX 209/C*	
6/7			
6/9		LIGHT BLUE 285/C*	BLUE 300/C*
6/12			
7	DARK PINK 0153		
7/8		GREEN 348/C*	
8	LIGHT BLUE 7132		
8/9			
9	LILAC 68508		
9/10		GREEN 373/C*	
9/12		GREEN 348/C*	GREEN 347/C*
10	WHITE 0102		
10/11		YELLOW 109/C	
10/12			
11	DARK GREEN 58059*		
11/12		ORANGE 137/C	
12	DARK PINK 0153		
12/13		ORANGE 172/C	
12/18		GREEN 5763/C*	GREEN 384/C*
13	ORANGE 3234		
13/14		PINK 169/C	
14	BLUE 71887*		
15	LIGHT GREEN 5110		
16	LIGHT BLUE 7132		
16+			
18	DARK PINK 0153		
18/24		GREEN 373/C	GREEN 381/C
19	YELLOW 100/C		
20	WHITE 0102		
21	LIGHT PINK 1520		
22	BEIGE 468/C		
23	DARK PINK 0153		
24	YELLOW 100/C		
24/36		YELLOW 109/C	YELLOW U
25	ORANGE 3234		
26	WHITE 0102		
27	LILAC 68508		
28	RED 4016	LIGHT BLUE 284/C	
29	DARK GREEN 58059*		
30	LIGHT GREY 4196	GREEN 348/C*	
31	BROWN 4625/C*		
32	LIGHT PINK 1520	BEIGE 468/C	
33	BLUE 71887*		
34	DARK GREEN 58059*	BLUE 287/C*(f)	
34/36		LIGHT BLUE 284/C	

\* **WHITE PRINT (where not indicated the print is black)** - Colors with COD/...C or COD/...U are Pantone colors "COLOR FORMULA GUIDE".

Other colors with only numerical codes, are our internal codes. (f) France.

Sizes with more than 4 characters (e.g. XXXXL) are printed 2 times instead of 3 on the body of the sizemarker.

SIZE	ITALIAN COLOR	FOREIGN COLOR	NORMA "DELUBAC"
NUMERICAL SERIES			
35	RED 4016	LIGHT BLUE 284/C	
36	DARK PINK 0153	LIGHT BLUE 284/C	LIGHT BLUE 297/C*
37	LIGHT BLUE 7132	LIGHT BLUE 284/C	
38	LILAC 68508	LIGHT BLUE 285/C*	LIGHT BLUE 300/C*
38/40		DARK GREEN 58059*(f)	
39	WHITE 0102	GREEN 348/C*	
40	DARK GREEN 58059*	GREEN 348/C*	GREEN 347/C*
		DARK GREEN 58059* (f)	
40 - 41 inch			
41	LIGHT GREY 4196	GREEN 373/C	
42	ORANGE 3234	GREEN 5763/C - GREEN 5763/C*(f)	GREEN 384/C*
42/44		GREEN 373/C(f)	
43	WHITE 0102	ORANGE 137/C	
44	YELLOW 100/C	GREEN 373/C	GREEN 381/C
45	RED 4016	PINK 169/C	
46	LIGHT PINK 1520	YELLOW 109/C (f)	YELLOW
46/48		ORANGE 137/C	
47	LIGHT BLUE 7132		
48	LIGHT GREEN 5110	ORANGE 137/C	ORANGE 123/C
49	BLUE 71887*		
50	WHITE 0102	SALMON 178/C	ORANGE 172/C*
		RED 4016*(f)	
50/52		PINK 176/C(f)	
51	DARK GREEN 58059*		
52	RED 4016	PINK 169/C	PINK 176/C*
		PINK 176/C(f)	
53	LIGHT BLUE 7132		
54	BROWN 4625/C*	BROWN 4625/C*	BROWN 470/C*
		BROWN 471/U*(f)	
54/56		GREY 430/C*(f)	
55	ORANGE 3234		
56	LILAC 68508	GREY 10/C*	GREY 431/C*
		GREY 430/C*	
57	LIGHT GREEN 5110		
58	LIGHT PINK 1520	LILAC 251/C	LILAC 514/C*
		LILAC 2587/C*(f)	
59	BROWN 4625/C*		
60	DARK GREEN 58059*	BORDEAUX 228/C*	BORDEAUX 228/C*
		BORDEAUX 209/C*(f)	
61	DARK GREY 424/C	YELLOW 109/C	
62	DARK PINK 0153	BEIGE 468/C - BEIGE 1205/C (f)	BEIGE 452/C
63	LILAC 68508		
64	WHITE 0102		
65	RED 4016	BLUE 287/C*	BLUE 287/C*
66	WHITE 0102		
67	DARK PINK 0153		
68	LIGHT GREY 4196		
69	YELLOW 100/C		
70	BROWN 4625/C*		
71	DARK GREY 424/C		
72	DARK PINK 0153		
73			
74			
75	LILAC 68508		
80	LIGHT GREEN 5110		
85	LIGHT GREEN 5110		
90	BROWN 4625/C*		
92			
94	BLACK*		
95	ORANGE 137/C		
96			
98	BLACK*		
100	DARK PINK 0153		
102			
102-110 inch			
104			

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SIZE	ITALIAN COLOR	FOREIGN COLOR	NORMA "DELUBAC"
NUMERICAL SERIES			
105			
106			
110			
116			
128			
134			
140			
146			
152			
164			
176			
458			
485			
505			
525			
545			

ROMAN NUMERALS SERIES			
I	LIGHT PINK 1520		
II	LIGHT PINK 5110		
III	RED 4016		
IV	LIGHT BLUE 7132		
V	LIGHT GREY 4196		

+A NUM. SERIES (ITALIAN BABY YEARS) - Size composition (e.g. 2-3A) is printed 1 time on the body of the sizemarker. The "-" can be turned into "/"			
2A		GREEN 373/C	GREEN 381/C
2-3A			
3A		YELLOW 109/C	YELLOW
3/4A	ORANGE 3234*		
4A		ORANGE 137/C	YELLOW 123/C
4-5A			
5A		SALMON 178/C RED 4016*(f)	ORANGE 172/C*
5/6A		RED 4016*	
6A		LIGHT BLUE 284/C	LIGHT BLUE 297/C*
6-7A			
7A		ORANGE 137/C	
7/8A		LIGHT BLUE 285/C*	
8/A			
8A		GREEN 348/C* DARK GREEN 58059*(f)	GREEN 347/C*
8-9A			
9A		LILAC 68508	
9/10A		GREEN 348/C*	
10A	LIGHT PINK 1520	GREEN 373/C	GREEN 381/C
11A			
11-12A			
12A		ORANGE 137/C	YELLOW 123/C
13A			
13-14A			
14A		PINK 169/C PINK 176/C(f)	PINK 176/C*
15A			
15-16A			
16A		GREY 10/C* - GREY 430/C*(f)	GREY 431/C*

+M NUM. SERIES (BABY-MONTHS)			
0M		BEIGE 468/C	
1M		ORANGE 137/C	
		BEIGE 1205/C (f)	
3M		BLEU 301/U*	
		LIGHT BLUE 285/C * (f)	BLEU 287/C*
6M		LIGHT BLUE 284/C	LIGHT BLUE 297/C*
9M		LIGHT BLUE 285/C*	BLEU 300/C*
		DARK GREEN 58059* (f)	
12M		GREEN 348/C*	GREEN 347/C*
		DARK GREEN 58059* (f)	
18M		GREEN 5763/C	
		GREEN 373/C (f)	GREEN 384/C*
23M		GREEN 373/C	
24M		GREEN 373/C	GREEN 381/C
30M		YELLOW 109/C	
36M		YELLOW 109/C	
48M			

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SIZE	ITALIAN COLOR	FOREIGN COLOR	NORMA "DELUBAC"
<b>+B NUM. SERIES (underwear)</b>			
65B	LIGHT GREEN 5110		
70B	LIGHT PINK 1520		
75B	BLUE 71887*		
80B	ORANGE 3234		
85B	RED 4016		
90B	YELLOW 100/C		
<b>+C NUM. SERIES (underwear)</b>			
70C	BROWN 4625/C*		
75C	LIGHT BLUE 7132		
80C	LILAC 68508		
85C	WHITE 0102		
<b>+P NUM. SERIES</b>			
6P			
8P			
10P			
12P			
14P			
16P			
18P			
20P			
<b>ALPHANUMERIC SERIES</b>			
C	WHITE 0102		
EG			
G		LILAC 68508	
		PINK 169/C	PINK 176/C*
L	DARK PINK 0153	PINK 169/C	
		PINK 176/C(f)	
L/XL			
M	YELLOW 100/C	ORANGE 137/C	YELLOW 123/C
M/L			
O			
P		BEIGE 452/C	
		GREEN 373/C	GREEN 381/C
R	BLACK*		
S	ORANGE 3234	GREEN 373/C	
SG		GREY 10/C*	GREY 431/C*
SSG		BORDEAUX 228/C*	BORDEAUX 228/C*
S/M			
TU		LIGHT BLUE 285/C*(f)	LIGHT BLUE 287/C*
UNICA		GREY 10/C*	LIGHT BLUE 287/C*
		LIGHT BLUE 287/C*	
-			
/			
X	WHITE 0102		
XL	WHITE 0102	GREY 10/C*	
		GREY 430/C*(f)	
XS	LILAC 68508	DARK GREEN 58059*(f)	
XXL	RED 4016	YELLOW 100/C	
		BORDEAUX 209/C*(f)	
2XL	RED 4016		
XXS	LIGHT BLUE 7132		
XXXS			
XXXL	LIGHT GREY 4196		
3XL	DARK PINK 0153		
XXXXL	LIGHT GREEN 5110		
4XL	LIGHT BLUE 7132		
XXXXXL	ORANGE 3234		
5XL	GREEN 373/C		
6XL	LILAC 251/C		
7XL	WHITE 0102		
Y			

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Sizes with more than 4 characters (e.g. XXXXL) are printed 2 times instead of 3 on the body of the sizemarker.



### Standard size marker

Dimensions: height mm 8.19,  $\varnothing$  mm 12.4, guaranteed for hooks from  $\varnothing$  2.7 to  $\varnothing$  3.6 maximum.

Packs of 1000 pieces in plastic bags containing 20,000 pieces.

For sizes with colours/printing that differ from this list and therefore, for special requests, minimum 20,000 pieces per size.

The following print colours are available on request in addition to black and white:

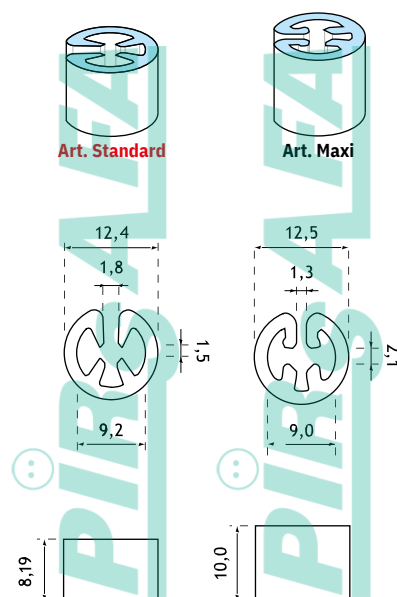
1. **pad printing:** a variety of colours with the option of 3 prints of different colours on the same size marker;
2. **hot printing:** white, black, pastel colours, gold, silver and bright colours; this kind of printing is made by a hot imprint of a film on the size marker. The three prints, therefore, differ from one another due to the tapered shape of the piece. this in a non-contestable feature.

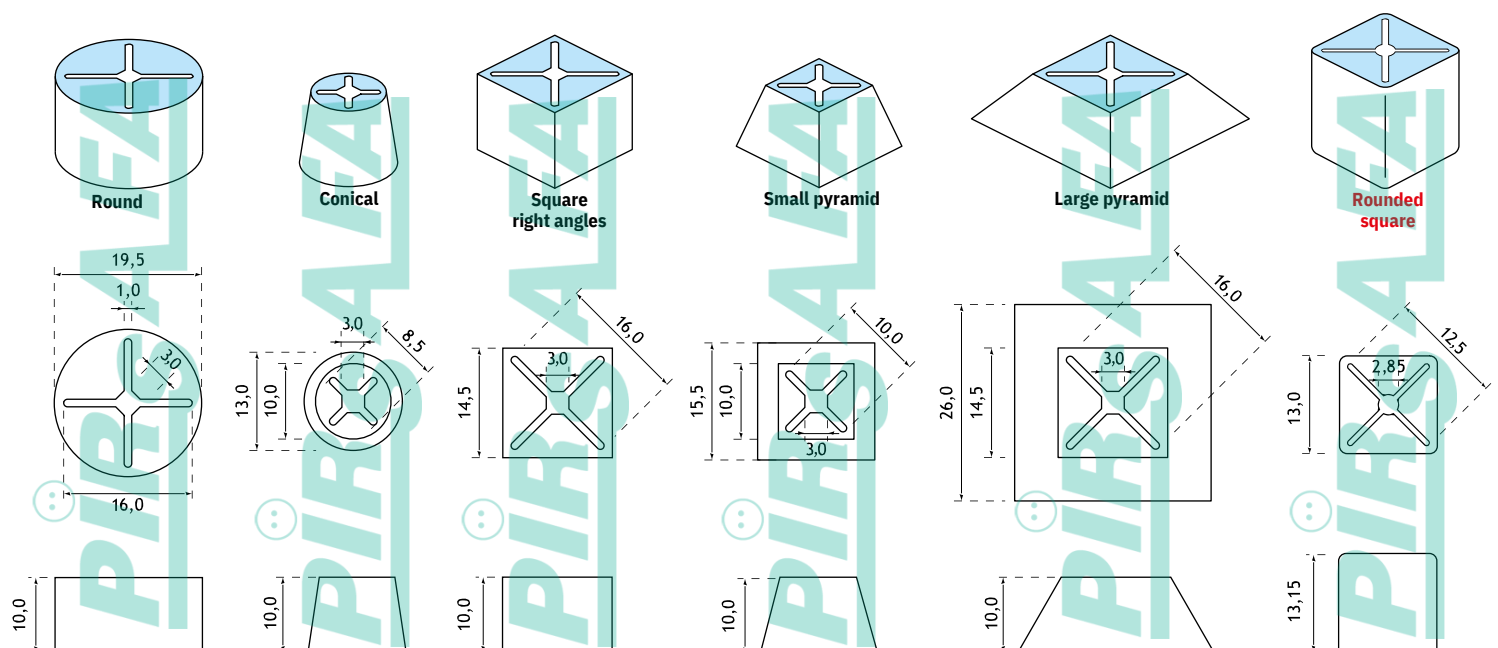
Possibility for customisation or "MADE IN ITALY" printing.

Any other size marker not included in the list can be manufactured.

The **Maxi** sizemarker (dimensions: height 10 mm  $\varnothing$  mm 12.5) or **special shapes** (square with right angles - rounded square - round - large pyramid - small pyramid and frustum) are available on request.

The **rounded square shape** is guaranteed for hooks from  $\varnothing$  2.3 to  $\varnothing$  6 maximum.





## Seals tag



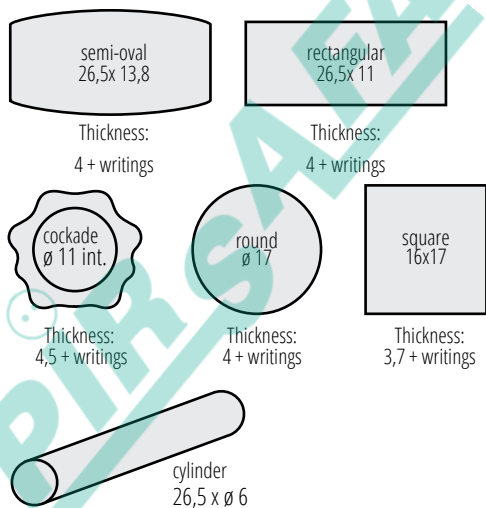
The **seals tag** are made of plastic or metal in generic or customised form and in a variety of shapes and printing colours, background (see the page Plastic colour range) and cords (see the page Cords Range Colours).



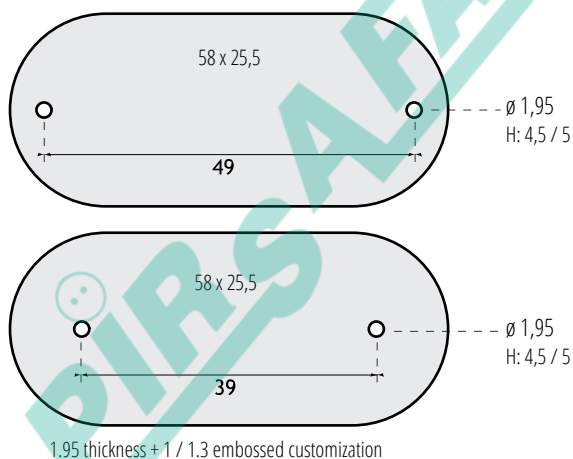
The latest-generation **one-piece version** of seals guarantees excellent quality, exceptional grip and durability. The “security” aspect is guaranteed in all formats. If tampered with or forced, our seal tags cannot be reused.

## Shapes

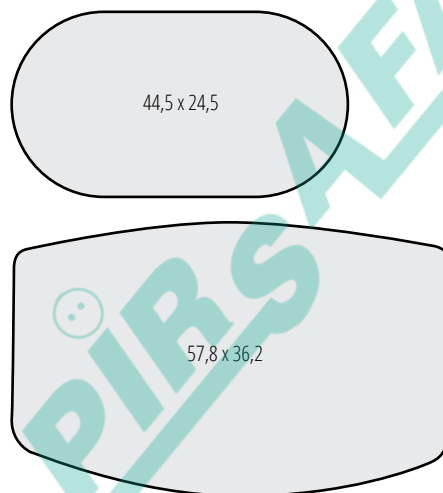
### ONEPIECE SEALS TAG



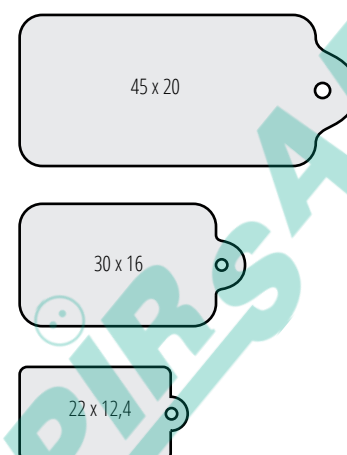
### NAME TAGS WITH PINS



### DOUBLE-SIDED ADHESIVE NAME TAGS\*



### NAME TAGS FOR JEWELLERY\*



\*other shapes on request.

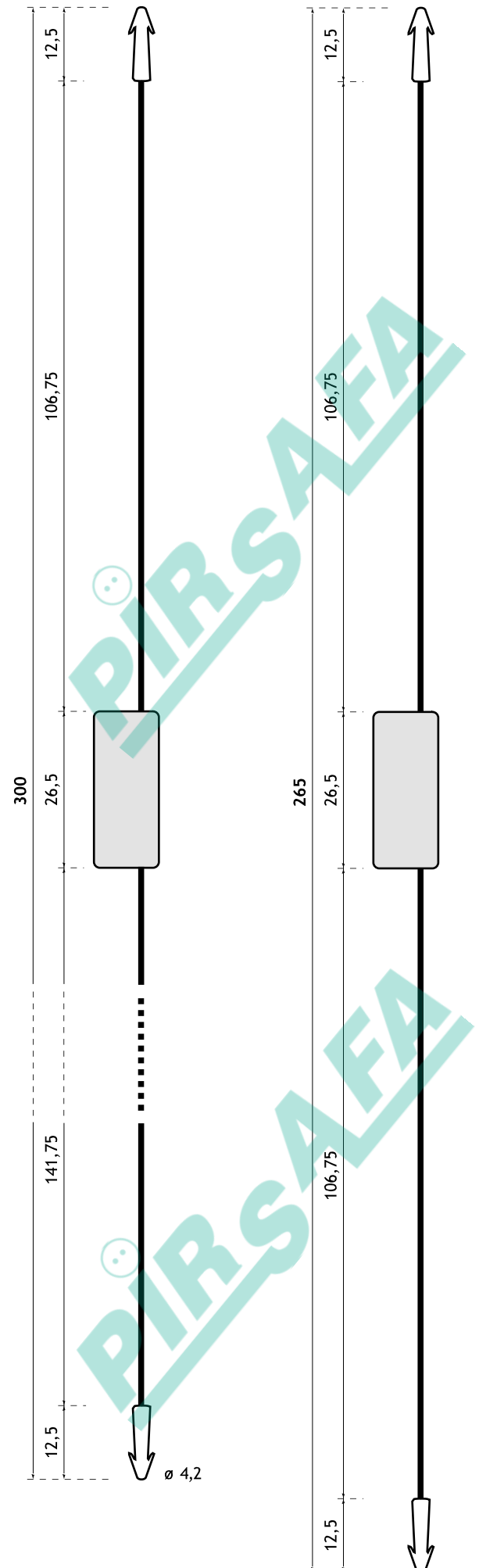
Drawings in scale 1:1. All measurements are in mm.

## Cord position

The cord has a fixed minimum length of 265 mm.

One-piece seals are positioned in the centre of cords of this length. For longer lengths, the cord is **increased on the left-hand side up to a maximum of 300 mm.**

The position shown is also valid for the other one-piece seals.

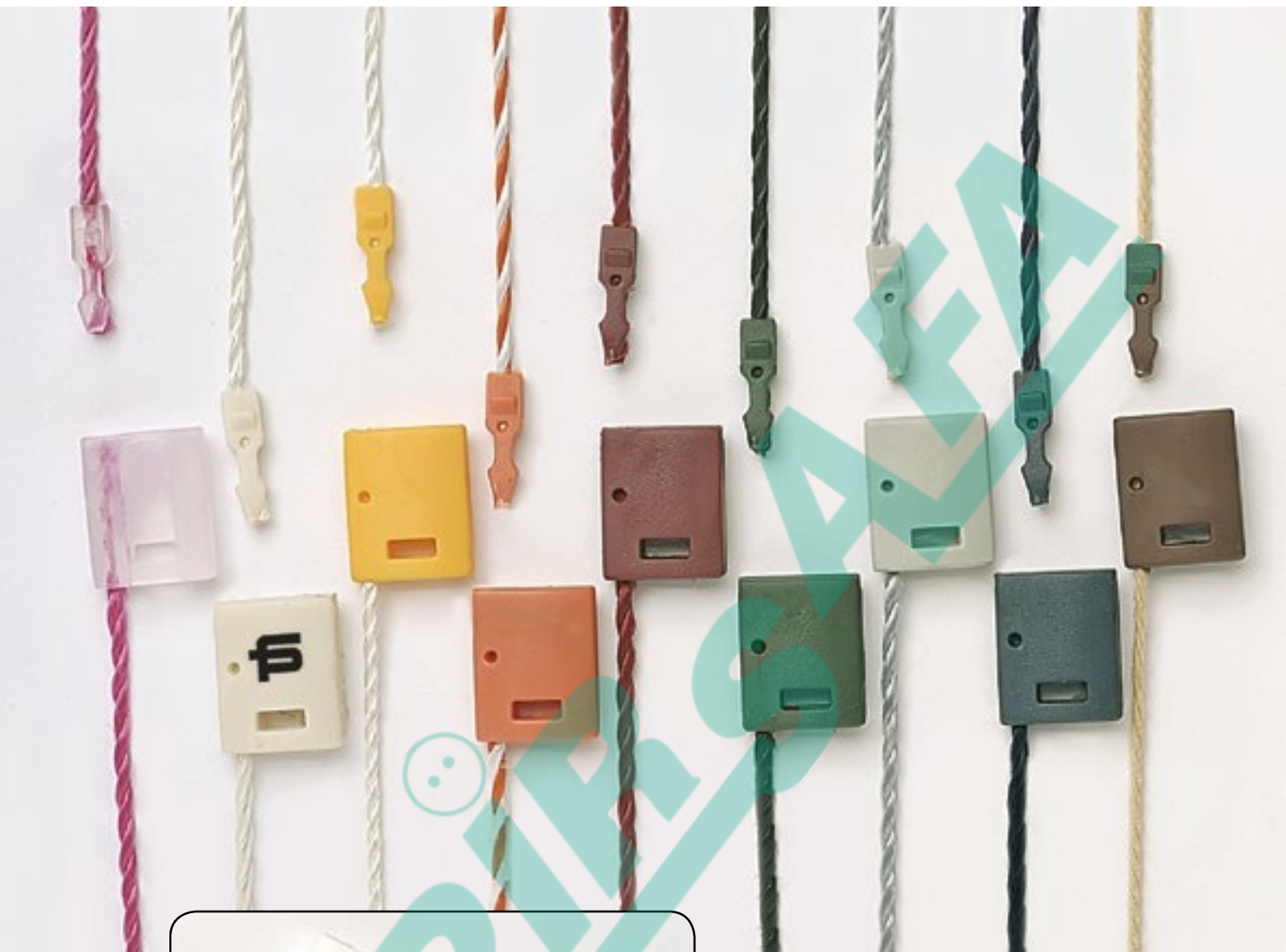


## Hang tag strings



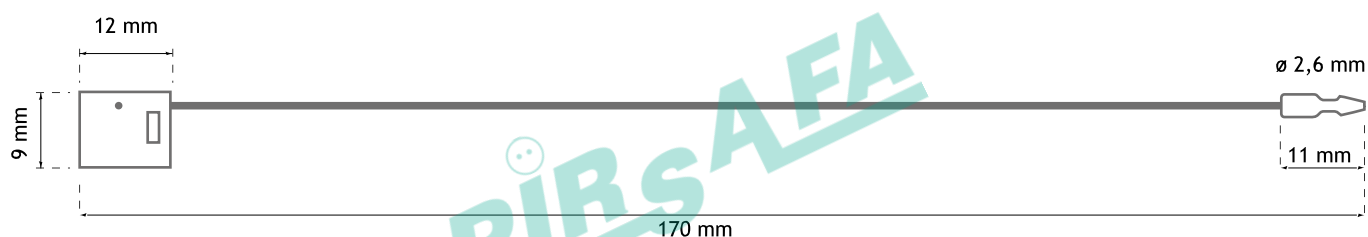
**Hang tag strings**, with similar characteristics to seals, are used as alternative articles as well as replacing traditional manual nylon security threads.

Optional customisation on one side with die-casting or ink printing.



Available in the following lengths:  
145 - 170 - 210 - 240 - 260 - 290  
mm and others on request.

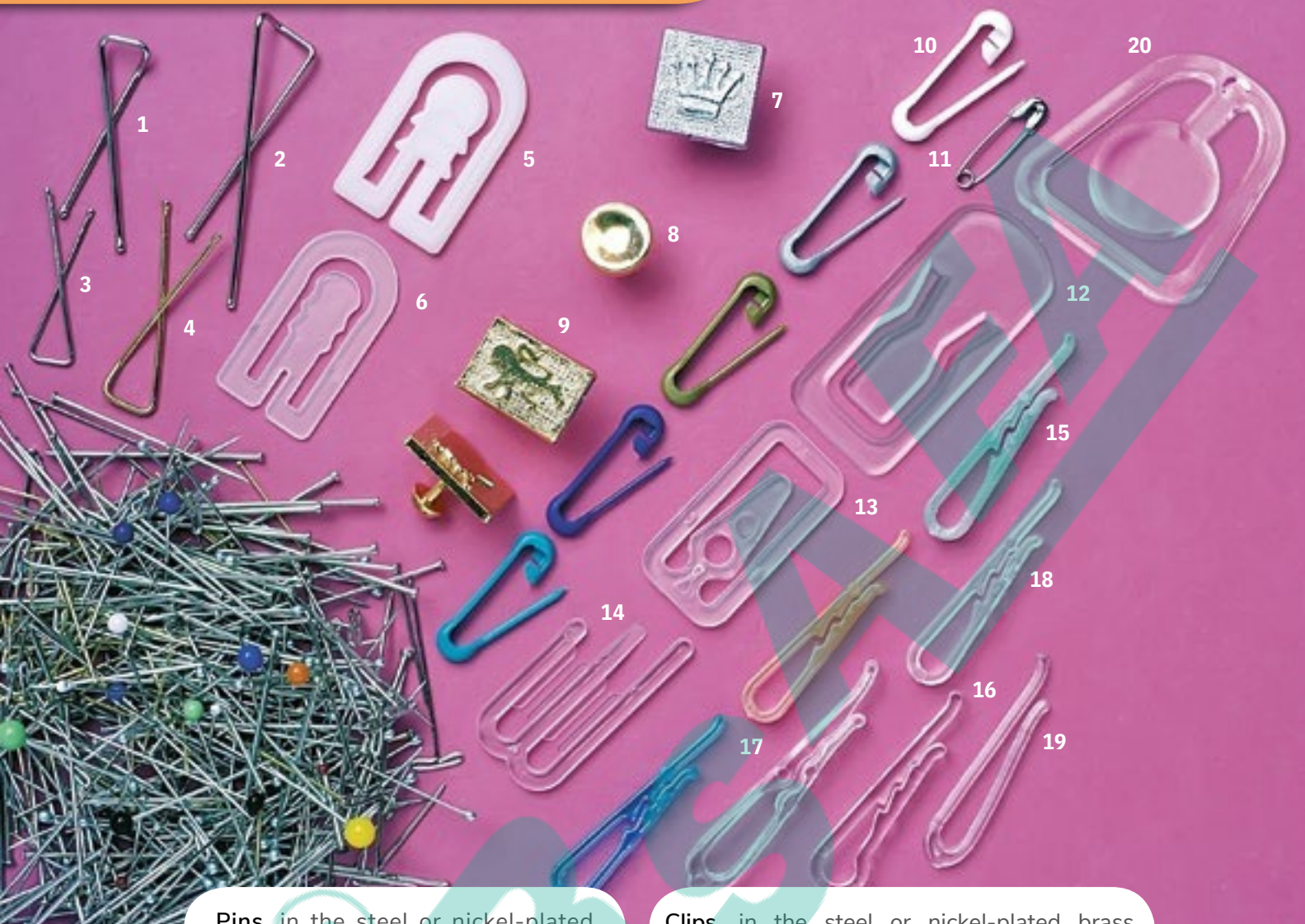
Other plastic colours on request (see  
the Plastic colour range page) and  
other one- or two-colour cords (see  
the Cord colour range page).







## Clips, pins, cuff links, safety pins



**Pins**, in the steel or nickel-plated brass version with standard, silver-colour plastic or coloured glass head. Lengths vary from 10 mm to 42 mm and with a variable width from 0.54 to 1.00. Other shapes for alternative uses on request.

22 x 0,60 26 x 0,54 32 x 0,60 26 x 0,60

22 x 0,65

26 x 0,65

30 x 0,60

22 x 0,60 = 1kg = 15.800 pcs

22 x 0,65 = 1kg = 13.500 pcs

26 x 0,65 = 1kg = 11.500 pcs

**Clips**, in the steel or nickel-plated brass version or transparent and coloured high-impact polystyrene clips, ensure the fabric is held firmly in place.

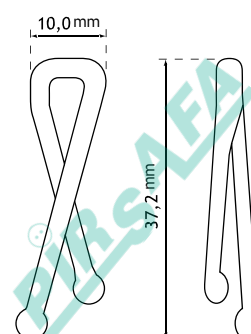
- 1.art. Medium 32 / 34 mm - nickel-plated brass / steel
- 2.art. Large 45 mm - nickel-plated brass / steel
- 3.art. Small 27 mm - nickel-plated brass / steel
- 4.art. Medium 32 / 34 mm - gilt brass
- 5.art. Argentina 34 mm
- 6.art. Brasile 32 mm
- 7.Square plastic cuff links 17x17 mm (logo: emblem, etc.)
- 8.Round plastic cuff link ø 12 mm
- 9.Rectangular plastic cuff link 13x19 mm (logo: emblem, etc.)
- 10.Pastic safety pin
- 11.Safety pin from 19 mm to 55 mm - brass / iron / steel
- 12.art. America 46 mm
- 13.art. California 34 mm
- 14.art. Doppio i 35 mm
- 15.art. Medium mm 39 - coloured 16
- 16.art. 315 mm 38
- 17.art. Large mm 46
- 18.art. Medium 39 mm
- 19.shirt cuff clip 38 mm
- 20.art. Norvegia mm 35x38

Photographic image scale 1:1, reliable to 97% for optical effect.



A new article manufactured by us (PAT.MOD. PIR.SA.FA.) entirely in plastic as an alternative to traditional steel or nickel-plated brass/iron. It is the **first plastic semi-cylindrical crossover clip**, with the following characteristics:

- Dimensions and shape: look at the photo and technical drawing.
- Material: polycarbonate.
- Colour of plastic: varied (neutral, single-colour and transparent) to **match the fabric**, with silver, gold, copper etc. effect.
- **100% nickel-free** and therefore, no adverse effects for health (allergies from contact with nickel, etc.) and no risk of "rusting".
- The materials used (first-rate and certified for food use) and the production system comply with legal requirements for the environment and the plastic is recyclable.
- Extra-smooth outline with no rough edges, thus no risk of snagging. Depending on which way round it is turned, it can be used for both heavy and lightweight fabrics.
- The breaking point of this clip is lower than that of a mm mm metal clip.
- The strength of plastic cannot be compared with that of metal, but it is extremely functional and has an **excellent grip** for the use for which it was conceived.



## Shirt accessories



**Collar interlays strips and supports** (blank or customised), produced in transparent or matt satin-finish Crystal PVC, to enhance the shape of the shirt collar.

**Stiffeners** in Mylar or PVC, blank or customised, required to strengthen the points of the shirt collar.

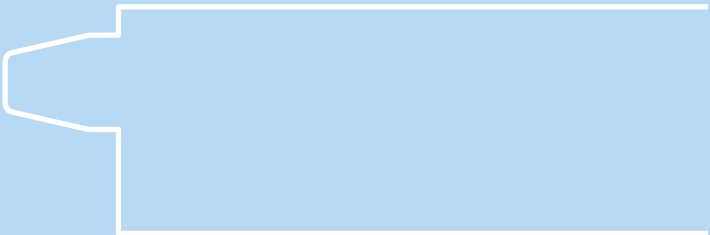
- Blank or printed bags in PLP or PLT
- Neutral or coloured nylon threads for labels
- Tag guns and needles for nylon threads
- Stain removers
- Rayon cords for labels Polyester, nacre, mother of pearl and metal buttons
- Paper for shirt inserts
- Blank or customised tissue paper
- Blank or printed cardboard collar interlay strips
- Cardboard and shaped shirt inserts "Patented" foldable shirt hanger
- Any other accessory required for this sector



MODELS DESCRIPTION

D-baby straight baby

art.K30x385



D straight

art.K35x485



S shaped

art.K35x485



MV flared sides

art.K35x485



MV double size

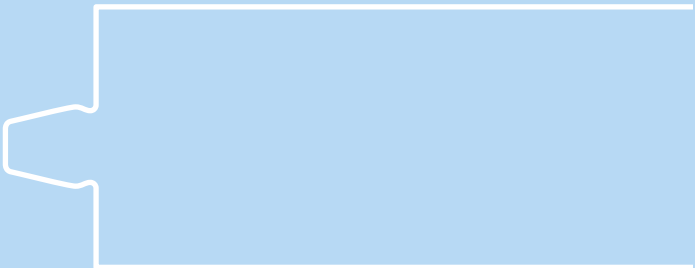
flared sides with possibility to open all notches or just 2 at the required size

art.K38x485  
(tg. 45/46)



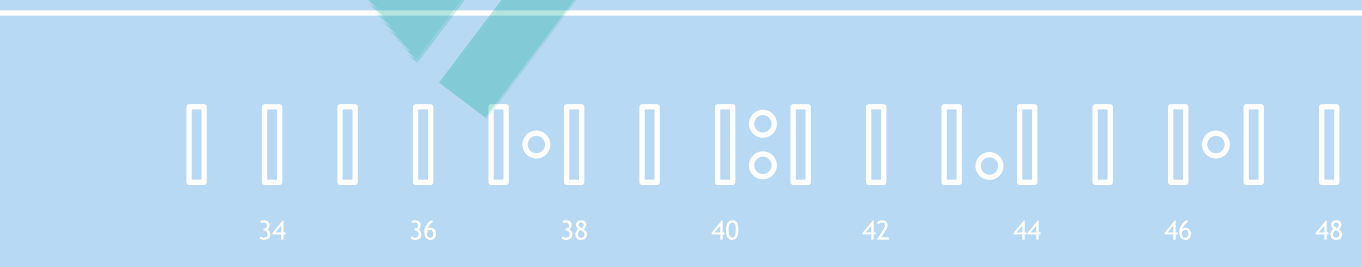
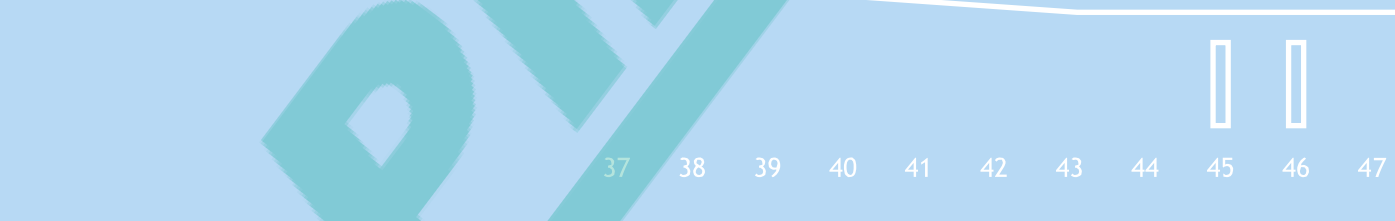
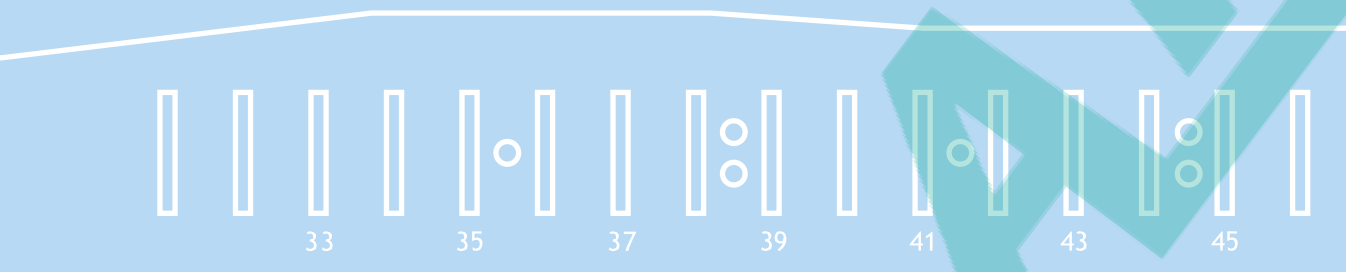
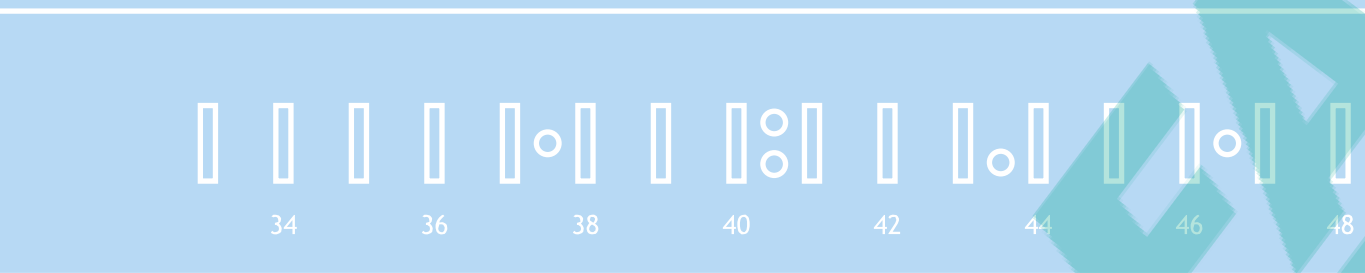
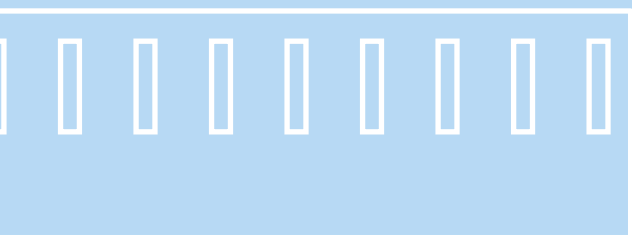
J central excavation

art.K35x485

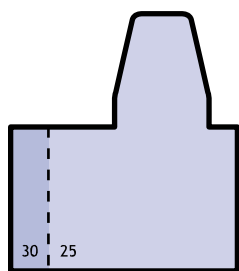




PIRS AREA



# Collar interlays strips (width)



## MODEL

## STRIP WIDTH

## STRIPS LENGHT

### STRAIGHT/BABY D/BABY

articles

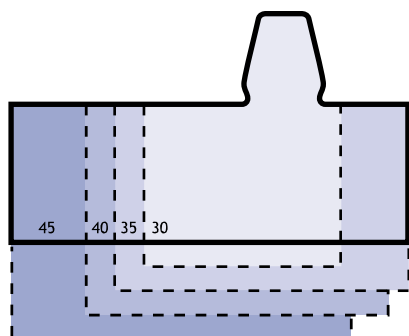
from 25 to 32 mm

up to 390 mm

K 25x380D/baby

K 30x340 D/baby

K 30x380D/baby



### STRAIGHT D

articles

from 30 to 45 mm

up to 600 mm

K 30x455 D

K 35x455 D

K 40x455 D

K 45x455 D

K 30x485 D

K 35x485 D

K 40x485 D

K 45x485 D

K 30x505 D

K 35x505 D

K 40x505 D

K 45x505 D

K 30x545 D

K 35x545 D

K 40x545 D

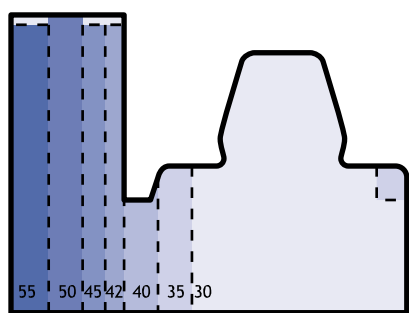
K 45x545 D

K 30x600 D

K 35x600 D

K 40x600 D

K 45x600 D



### SHAPED S

articles

from 30 to 55 mm

up to 600 mm

K 30x455 S

K 35x455 S

K 40x455 S

K 42x455 S

K 30x485 S

K 35x485 S

K 40x485 S

K 42x485 S

K 30x505 S

K 35x505 S

K 40x505 S

K 42x505 S

K 30x545 S

K 35x545 S

K 40x545 S

K 42x545 S

K 30x600 S

K 35x600 S

K 40x600 S

K 42x600 S

K 45x455 S

K 50x455 S

K 55x455 S

K 45x485 S

K 50x485 S

K 55x485 S

K 45x505 S

K 50x505 S

K 55x505 S

K 45x545 S

K 50x545 S

K 55x545 S

K 45x600 S

K 50x600 S

K 55x600 S

### FLARED SIDES MV

articles

from 33 to 55 mm

up to 545 mm

K 33x455 MV

K 35x455 MV

K 40x455 MV

K 42x455 MV

K 33x485 MV

K 35x485 MV

K 40x485 MV

K 42x485 MV

K 33x505 MV

K 35x505 MV

K 40x505 MV

K 42x505 MV

K 33x530 MV

K 35x530 MV

K 40x530 MV

K 42x530 MV

K 45x455 MV

K 50x455 MV

K 55x455 MV

K ...x545 MV

K 45x485 MV

K 50x485 MV

K 55x485 MV

K 45x505 MV

K 50x505 MV

K 55x505 MV

K 45x530 MV

K 50x530 MV

K 55x530 MV

flared sides with possibility to open all notches or just 2 at the required size

### MV DOUBLE SIZE

articles

from 33 to 55 mm

up to 545 mm

K 38x415 MVb

Tg. 37/38

K 38x475 MVb

Tg. 43/44

K 38x435 MVb

Tg. 39/40

K 38x485 MVb

Tg. 45/46

K 38x455 MVb

Tg. 41/42

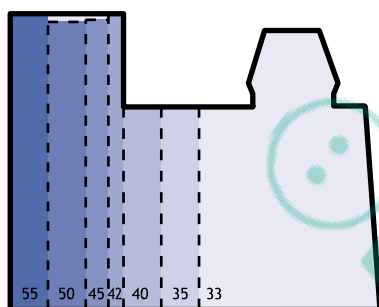
K 38x505 MVb

Tg. 47/48

K 38x535 MVb

Tg. 49/50/51\*

\*plus all items of the model MV in width and up to the maximum length of mm 545. From size 51 onwards there are no open slots.



### CENTRAL EXCAVATION J

articles

35 and 40 mm

up to 600 mm

K 35x455 J

K 40x455 J

K 35x485 J

K 40x485 J

K 35x505 J

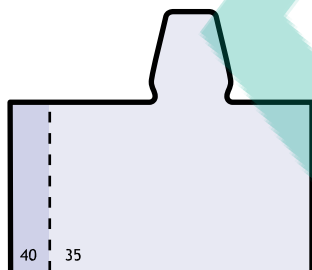
K 40x505 J

K 35x545 J

K 40x545 J

K 35x600 J

K 40x600 J



- 1) on the models s-MV- MV double size, for the part of the band whose width goes from mm 40 to mm 55, the strip has a waste of PVC (see width size development).
- 2) The length of the band of all the above models is inclusive of the spout measuring: mm 15 in the models S - D/baby; mm 9 in the model MV; mm 12 in the models D - J.
- 3) Intermediate measurements of length and width of band on request, for models D/baby-D-S-MV and MV double size. Other intermediate measures of band length on request for all strips.
- 4) Small numbers on request, as some collar interlays strips are equipped with guide holes for mounting.
- 5) Produced with clear blue crystal pvc (non-toxic, recyclable and for food use) standard thickness 25/100, on request 30/100 and 35/100. on request also in polystyrene, matt satin PVC and transparent pet.
- 6) No disputes regarding: transparency, colour, thickness (legal tolerance +/- 10%), not constant rigidity. All this because the materials used, although certified for food, are of 2nd choice.



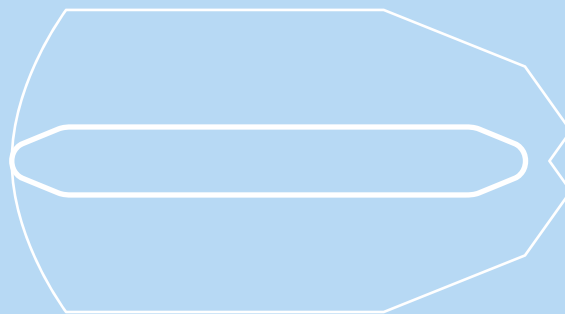
## INTERNAL STIFFENERS for shirt collar made of mylar on canvas



4 US  
9x52 mm



5 US  
9x64 mm



6 US  
9x68 mm

## REMOVABLE STIFFENERS

for shirt collar

in pvc, mylar or pet



S-1  
7,5x72 mm



S-2  
18x77 mm



S-3  
16x60 mm



S-4  
11x116 mm



S-5  
10x73 mm



S-6  
10x60 mm



S-7  
8x75 mm



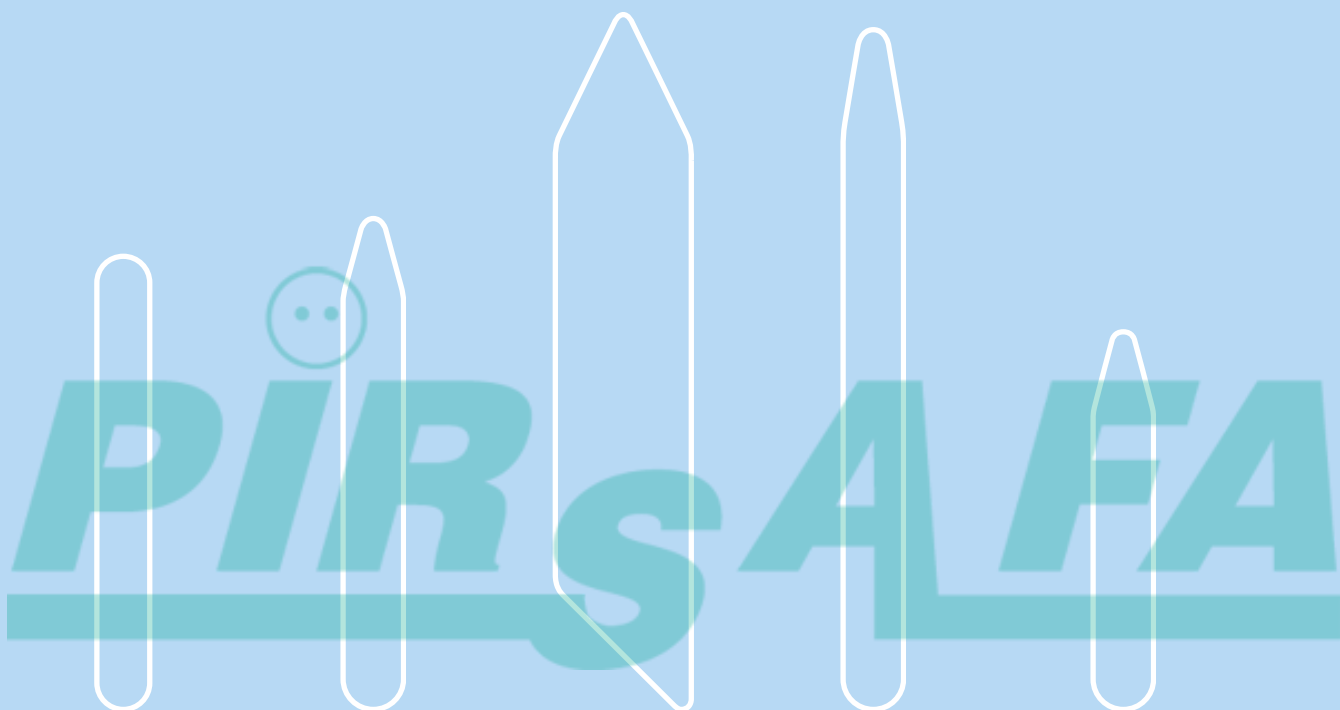
S-8  
8x70 mm



S-9  
8x55 mm



S-10  
8x60 mm



S-11  
7x60 mm

S-12  
8x65 mm

S-13  
18x92 mm

S-14  
8x90 mm

S-15  
8x50 mm



S-16  
3x58 mm

S-17  
12,5x73 mm

S-18  
9,5x63 mm

S-19  
12x80 mm

S-20  
12x87 mm



S-21  
12x61 mm

S-22  
12x68 mm

S-26  
12x70 mm

S-27  
12x75 mm

S-28  
12x72 mm



S-29  
12x66 mm

S-30  
12x64 mm

S-31  
10x50mm

S-32  
10x55 mm

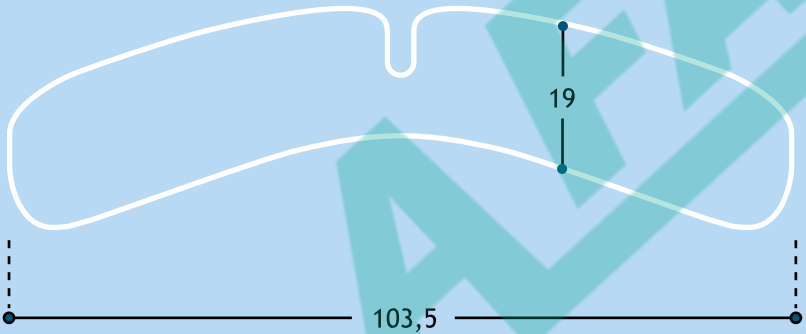
BUTTERFLIES / SUPPORT FOR SHIRT COLLAR

ARTICOL

SIZES

100

103,5x19 mm



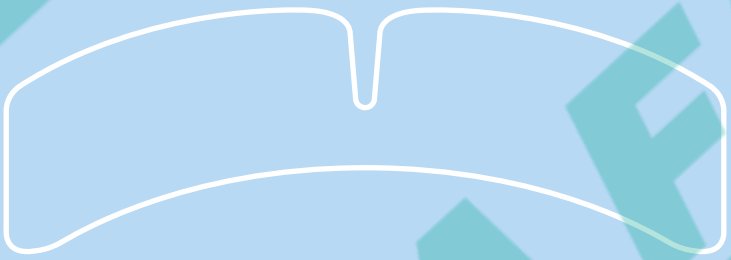
101

101,5x20 mm



102

95x23 mm



103

103x30 mm



104

108,5x35 mm



**ARTICOL****SIZES**

105

90x28 mm



106

95x33 mm



107

108,5x37 mm



108

101,5x21 mm



109

84,5x26 mm



## ARTICOL

## SIZES

110

103x24 mm



111

111x41 mm



113

111x47 mm



114

111x43 mm



116

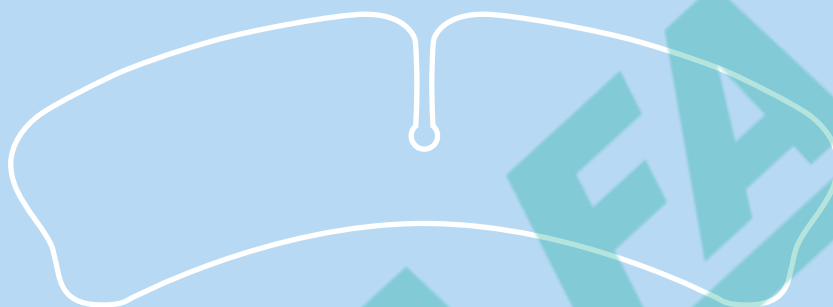
90,5x35 mm



**ARTICOL****SIZES**

117

109,5x30 mm



118

115x31 mm



119

113,5x35 mm



120

109,5x28 mm



121

107,5x35 mm



## ARTICOL

## SIZES

124

220x31 mm

winged 113x68  
mm

122

110x33 mm

123

92x27 mm

125

93x28 mm

126

103x24 mm

## ARTICOL

## SIZES

127

127x21 mm



128

127x25 mm



130

123x34 mm



129

218,5x37 mm

F1/B  
curved

141x34 mm



ARTICOL

SIZES

131

130x26 mm



132

150x29 mm



133

103x27 mm



134

107x35 mm



135

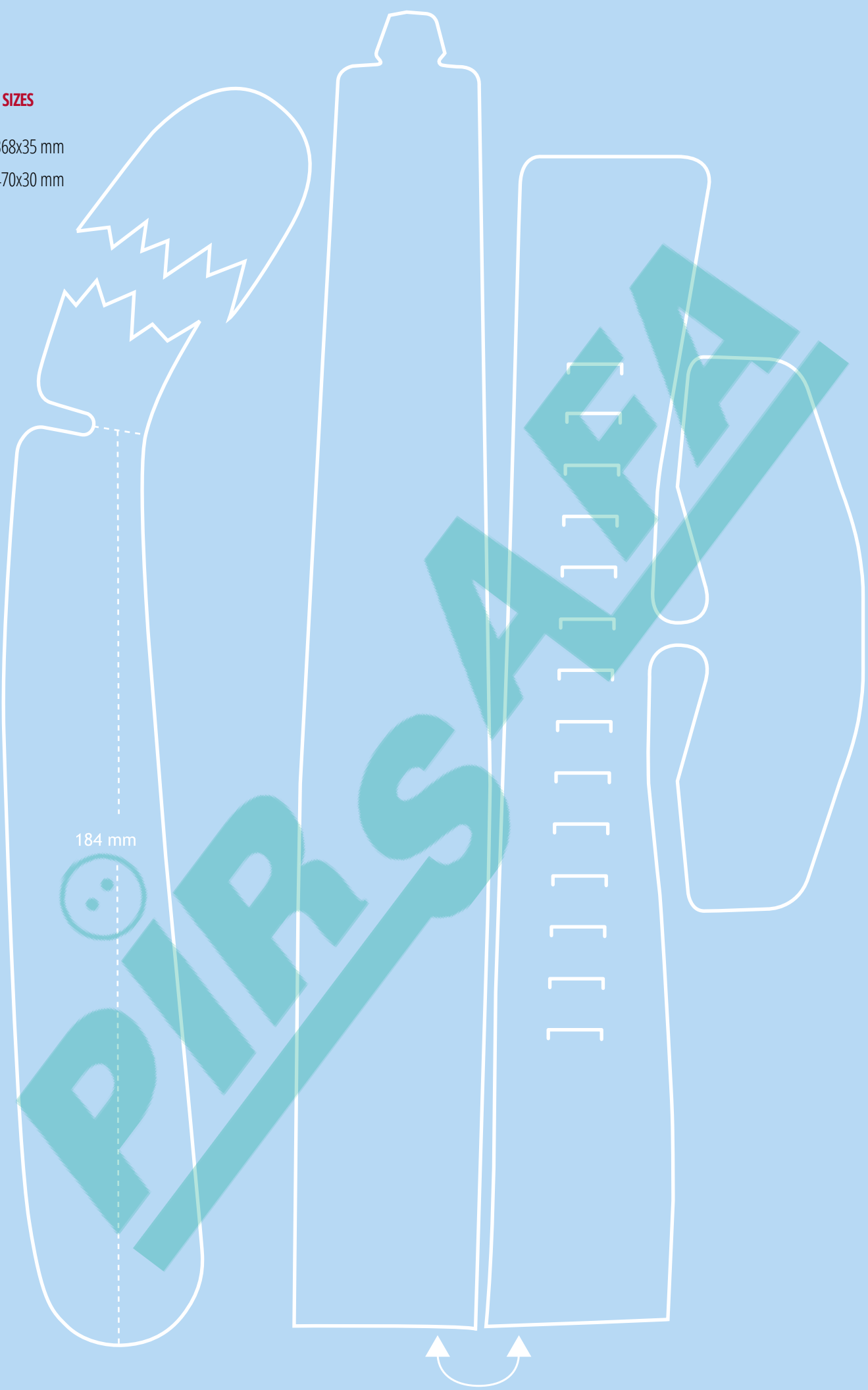
105x42mm



ARTICOL

SIZES

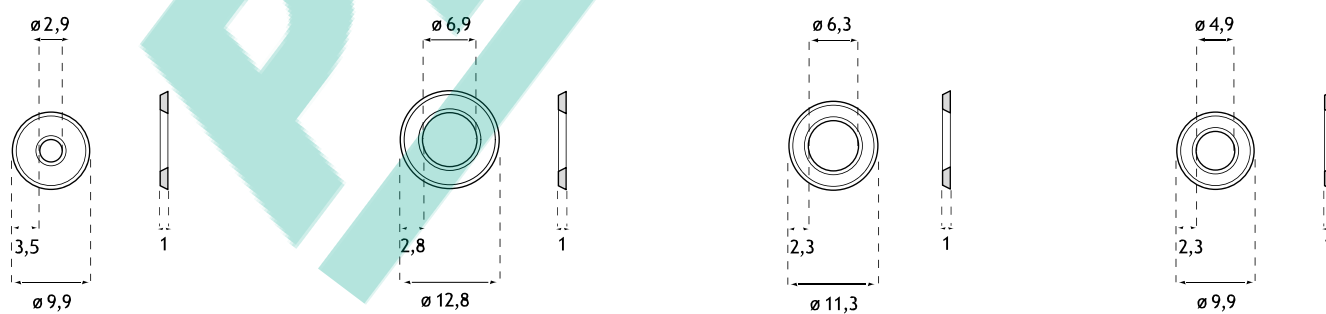
H1	368x35 mm
K/F	470x30 mm



## Other accessories



## FABRIC PROTECTION RINGS FOR BUTTONS



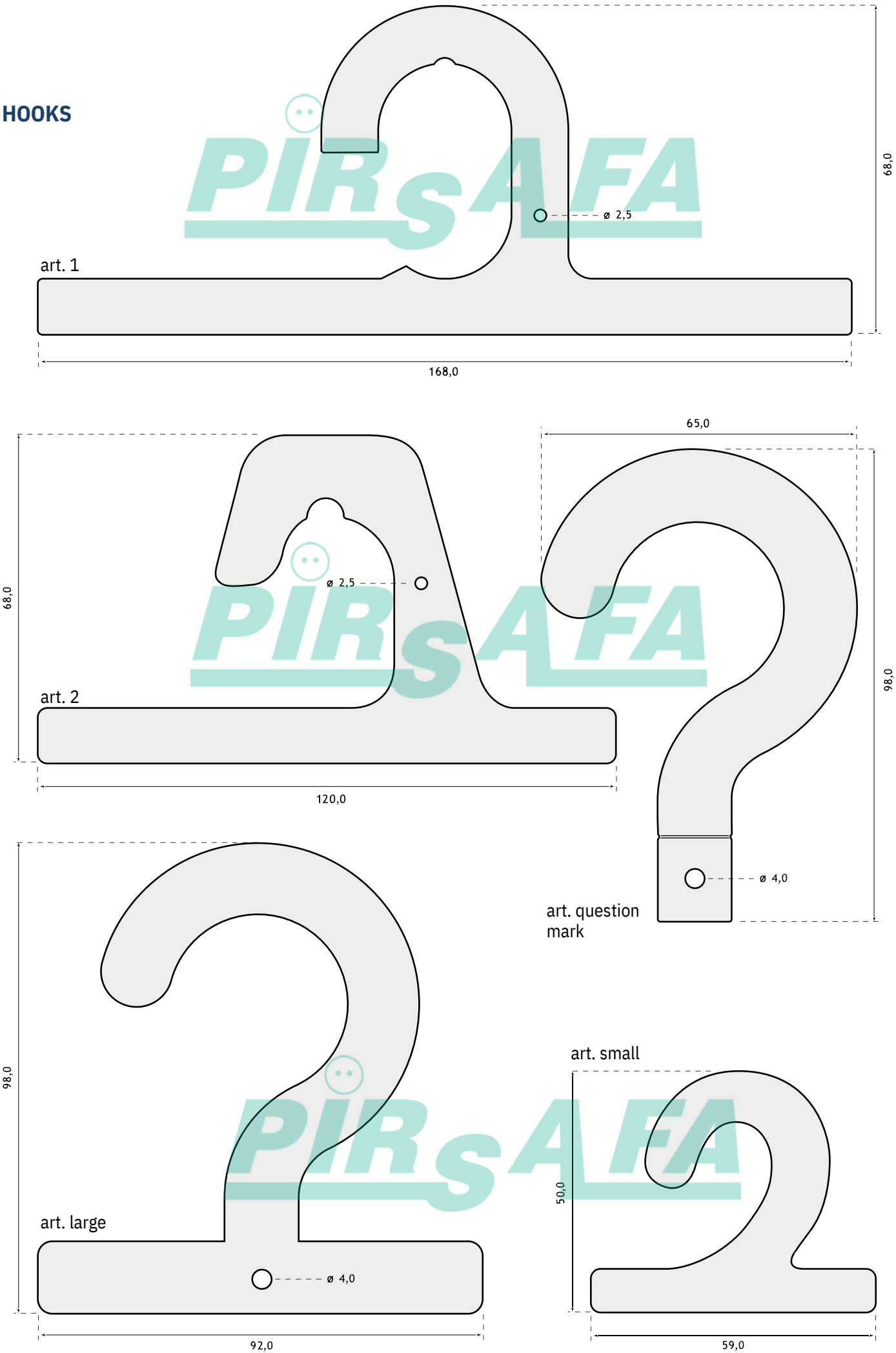
size IV

size III

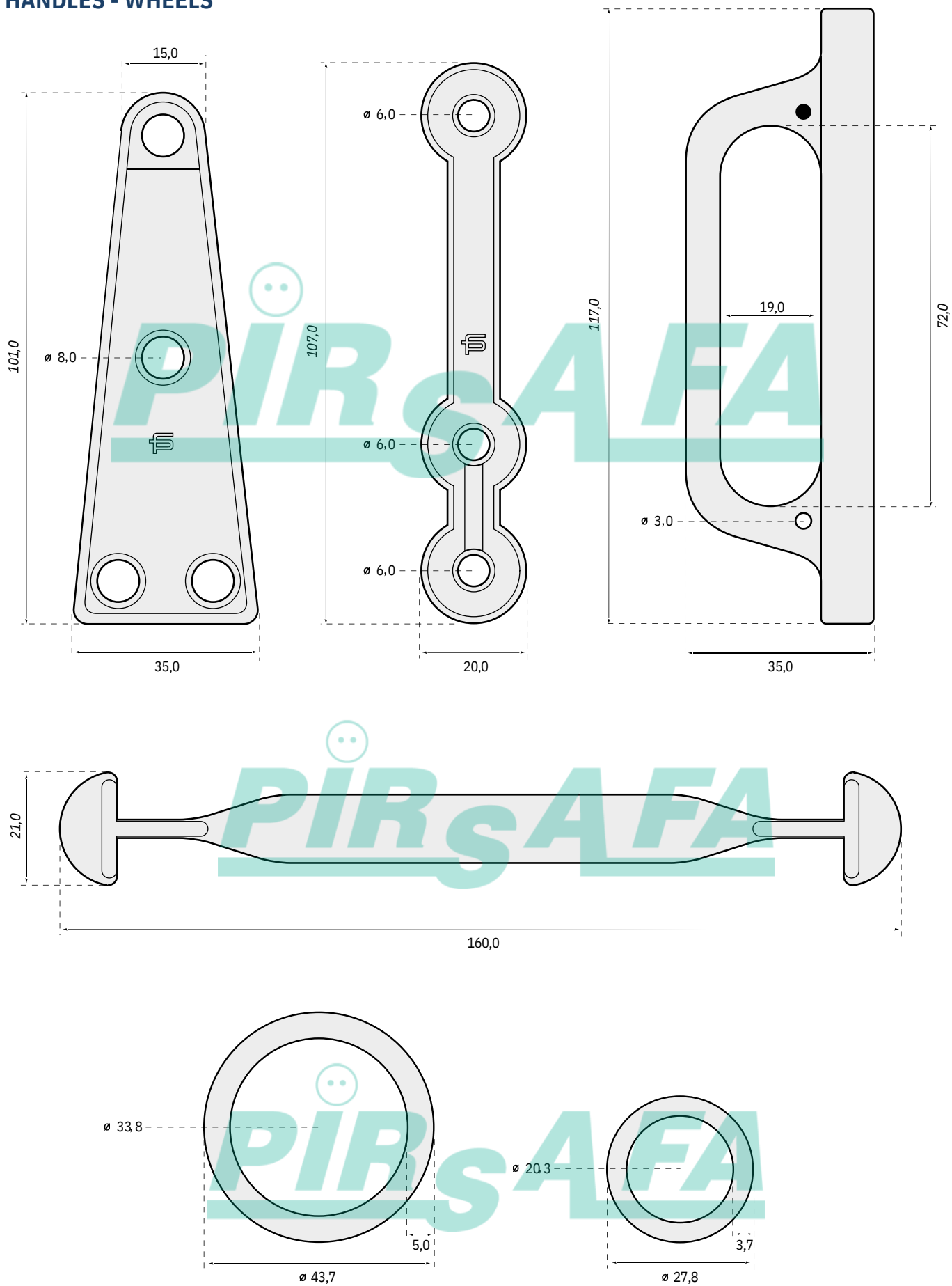
size II

size I

HOOKS



## STRIPS/ COUPLERS FOR HANGERS HANDLES - WHEELS



## Moulding for third parties



The skill and professional approach of PIR.SA.FA. in the plastics industry makes it the **ideal partner for moulding articles** of different sizes and formats, offering flexible solutions which are suitable for any type of production requirement.



## Plastic colours range

					
transparent	silver 7115	gold 871 U	white 0102	ivory 01641	beige 468 C
					
beige 4525 C	beige 452 C	green 5763 C	yellow 100 C	yellow 1205 C	yellow 109 C
					
yellow 123 C	Yellow U	orange 137 C	orange 3234	salmon 178 C	orange 172 C
					
red 4016	bordeaux 209 C	salmon 162 C	pink 169 C	light pink 1520	pink 176 C
					
dark pink 0153	lilac 514 C	fuxia 133	wined 228 C	lilac 251 C	lilac 68508
					
lilac 2587	bleu 534 U	light blue 284 C	light blue 297 C	light blue 7132	light blue 285 C
					
light blue 300 U	bleu 301 U	bleu 287 C	bleu 71887	green 381 C	green 577 C
					
green 373 C	green 384 C	light green 5110	green 347 C	green 348 C	dark green 58059
					
green 350 C	brown 471 U	brown 470 C	brown 4625 C	grey 00506	light grey 4196
					
grey 430 C	grey 424 C	grey 0072	grey 10 C	grey 431 C	black

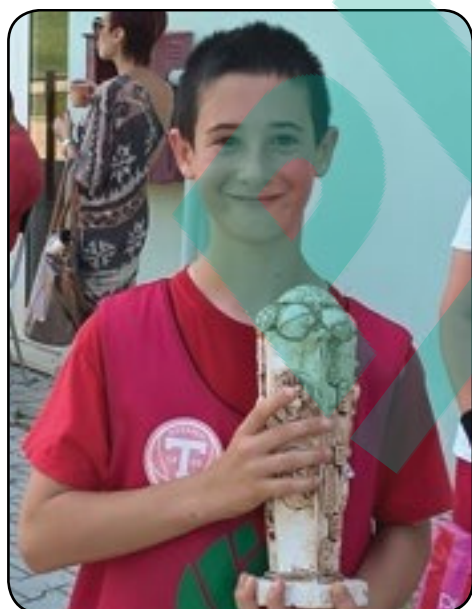
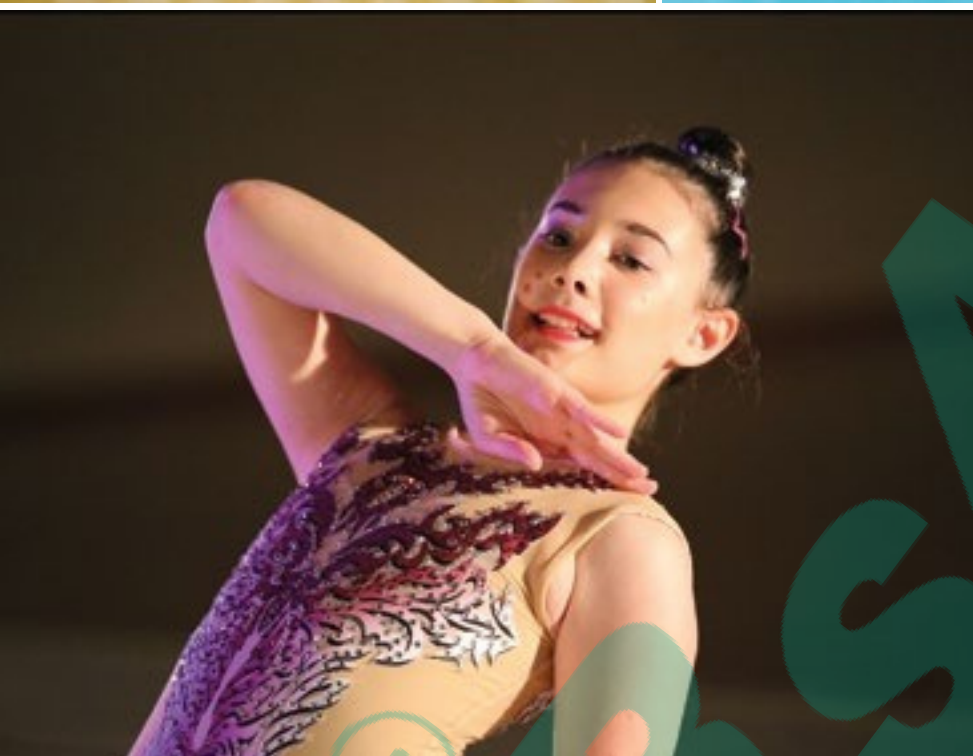
The color table is to be considered indicative. Other 20 colors on request not present in the table. The shade of the color may vary depending on the type of plastic with which the master is mixed. This is a feature **not manageable and not questionable**. The company reserves the right to make changes to the colors, **without notice**, if the progress of the work requires it.

## PIR.SA.FA. for sport and more...



PIR.SA.FA. has always sponsored **sport** on a provincial, national and European level with excellent results:

FIA Italian European Hill Climb Championship, Serie C Italian basketball championship, CSI basketball provincial championship, national basketball final (three-point shoot-out), Serie A1 Italian handball championship, local rhythm gymnastics and basketball, Himalayas 2006, etc., in addition to supporting the **Bandera Bajada mission** "Parish of S.Isidro Labrador" in Argentina, through the non-profit Mission Centre of Osimo (Ancona).



## IL VALORE DEL BELLO E DELLA TECNOLOGIA

0000-0000-0000-0000

- OFFICINALEGNARDO
- ETTORE DI CESARE SARDONE
- PGA INTELLECTUAL
- DAW ITALIA GMBH & CO KG
- PROPERTY • CIGAR MUST
- MARCAIV • ALGALA LUX
- PROGEST • PUCCIPIAST
- ABP & PARTNERS
- DR. BERNASCONI EYE CLINIC
- AGG POWER
- C & C ENERGY
- FRIGO-CASERTA
- MARIO MOSSA

**ABRUZZO**  
dettagli di stile

ASI Caserta

**IL GREEN ACT**  
e le aziende  
italiane

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## CANTON TOWN

CANTON GRIGORI,  
ENGLAND & SE. NORTH

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AIUTARE E COSTRUIRE  
SCUOLE PER VOI

100

Abstract. *Abstracts of the 1998 Annual Meeting of the American Psychological Association, Washington, DC, August 1-5, 1998.*

PIR S.A. PA. SHEL MOCA E PLASTICA

Fondata nel 1976 da Francesco Pizzi e suo figlio Roberto a Imbelle, Pizzi ha prodotto da sempre in Italia accessori per computer, abbigliamento e calzature. Ma come piccola realtà specializzata nella realizzazione di calzoni, oggi vanta un ricco elenco di referenze prestigiose, sigle, marchi, stilisti, ginecisti e stilisti che da anni sono in giacca per limitarsi al principio. La grande richiesta dell'azienda di oggi ha fatto scivolare dall'archivio due anni fa le sigle brevetti specializzate in: la stoffa, la stoffa, la stoffa e la stoffa di stoffa di stoffa a pizzo. I suoi accessori abbigliamento sono marchi più importanti dell'abbigliamento. Si chiama in Italia e sono ancora...



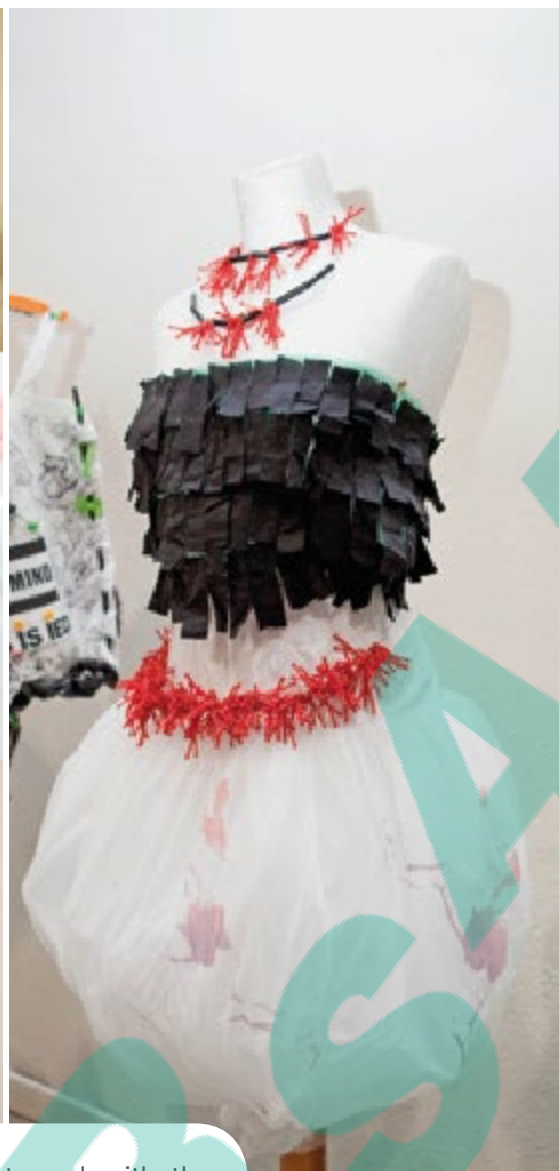
REGOLLI UNA IMPORTANTE DETTAGLIO

and Marshall 2000).

Prima di rispondere in tempi brevi alle richieste della clientela grazie al proprio magazzino per sempre a ridosso, in cartoleria e Letterografia, alla stessa sede di

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EASTMAN, ALLEN & J.W.  
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## Location



A14  
Bologna-Taranto

Bellante  
Stazione

Teramo

S. Nicolò  
a Tordino

Castellalto

Villa  
Vomano

Mosciano  
Sant'Angelo

Alba Adriatica

Giulianova

SS80

Roseto  
degli Abruzzi

Martinsicuro

Selva Piana

Cordesco

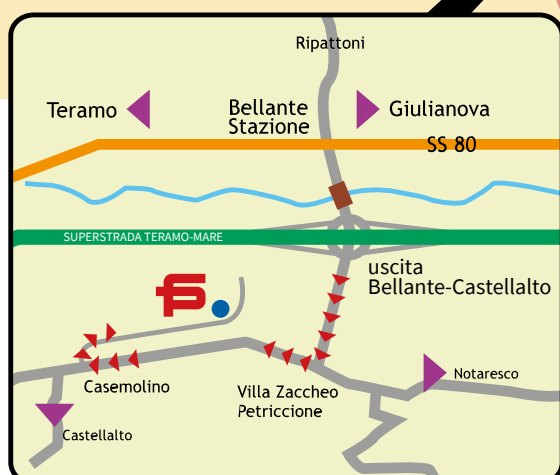
Zaccheo  
Villa Torre

Notaresco

Castelnuovo  
al Vomano

Atri

A24  
L'Aquila-Roma



**PIR.SA.FA. S.r.l.**

Z. ind.le Case Molino

Via L.ariosto, 64020 Castellalto TE - iTaLY

**GPS coordinates:**

42° 41' 58,2454" NORD

13° 49' 55,48347 " EST

### A - HIGHWAY A/14, BOLOGNA – TARANTO

South (Ancona-Pescara) exit at the toll:

**Teramo-Giulianova-Mosciano S.A.**

at the exit there are 2 alternatives:

1) take the **SS 80**, direction Teramo and continue for about 6 Km, turn at the second fork on the left for **Castellalto**.

Continue for about 1 km, crossing the bridge over the river. At the stop turn right towards **Petriccione-Industrial area**. Continue for about 1.5 km. You have arrived!

2) follow the signs for the **A24 highway** towards **Teramo- L'Aquila-Roma**. On the Teramo-Mare roas take the second exit with indication: **Bellante-Castellalto**. Continue to **Castellalto**, pass the roundabout, pass under an overpass and at the stop turn right.

After about 300 meters you have arrived!

### B - HIGHWAY A/24, ROMA - TERAMO

From Teramo continue to **Giulianova-Mosciano S.A.** and along the Teramo-Mare, exit at **Bellante-Castellalto**. Continue to **Castellalto**, pass the roundabout, go under a flyover and at the stop sign turn right. After about 300 meters, you have arrived!